



OFFICE OF THE CHIEF INSPECTOR OF BOILERS::ASSAM  
LALMATI, GUWAHATI-29

29

o/c

No: 13/Estt/2017/L/1698

Dated, Guwahati the 7<sup>th</sup> October, 2017

OFFICE ORDER

Subject: **1.I Procedure for approval for Boiler Erector.**  
**II Questionnaire for recognition as Boiler Erector.**

**1.I Standard procedure/ steps for approval as Boiler Erector**

Sl.No.	Procedure/Step	Forms / Documents Required	Timelines	Fees
1.	Submission of application to Chief Inspector of Boilers alongwith necessary documents	1. Questionnaire in Form XVIII of IBR 2. Detail list of manpower employed (enclose certificate of IBR Welders). 3. Detail list of equipment , machinery, tool-tackles etc. 4. Details of past experience in fabrication and erection.		Online payment of fee for granting approval: Class I : 2500/- Class II : 5000/- Class III: 10,000/-  For Renewal: Class III : 1250/- Class II : 2500/- Class III : 5000/- Spl.Class: 7500/-
2.	Scrutiny of documents and evaluation of credentials of the firm			
3.	Granting of approval as Boiler Erector	Issuance of Certificate as Boiler Erector complying Reg.392(5) of IBR.	30 days	

Memo No. 13/Estt/2017/M/1698-A,

Dated Guwahati the 7<sup>th</sup> October, 2017

Copy to:

1. P. S to the Additional Chief Secretary to the Government of Assam , Labour Welfare Department, Dispur, Guwahati-6, for kind information to the Additional Chief Secretary to the Government of Assam , Labour Welfare Department, Dispur Guwahati-6.
2. The Secretary to the Government of Assam, Labour Welfare Department, Dispur, Guwahati-6, for information and necessary action.
3. The Managing Director, M/s Avantika Innovations Pvt. Ltd., Borbora Complex, Rajgarh Road, Chandmari, Guwahati-3.

Chief Inspector of Boilers, Assam



(3)

**Form-XVIII**

**QUESTIONNAIRE FORM FOR REGISTRATION FOR REPAIRER / FABRICATOR OF BOILER / ECONOMISER / STEAMLINE / FEED WATER LINES ETC. UNDER THE INDIAN BOILER REGULATIONS, 1950.**

1. Registered name of the firm and its permanent address.....  
.....
2. Year of establishment .....
3. Classification applied for –
  - a) Super Class (Boiler Pressure >125 Kg/cm<sup>2</sup>)
  - b) Class-I (Boiler Pressure > 40 kg/cm<sup>2</sup> ≤ 125 kg / cm<sup>2</sup>)
  - c) Class-II (Boiler Pressure > 17.5 kg / cm<sup>2</sup> ≤ 40 kg / cm<sup>2</sup>)
  - d) Class-III (Boiler Pressure ≤ 17.5 kg / cm<sup>2</sup>)
4. Type of jobs executed by the firm earlier, with special Reference to their maximum working pressure, temperature and the materials involved, with documentary evidence.....
5. Whether the firm has ever been approved by any Boilers Directorate/Inspectorate? If so, give details .....
6. Whether having rectifier/ generator, grinder, general tools and tackles, Dye penetrant kit, expander and measuring instruments or any other Tools and tackles under regulation 392 (5) (i).....
7. Details list of technical personnel with Xerox copy of the Welders' Current certificate issued under the regulations Who are permanently Employed with the firm.....
8. How many working sites can be handled by the firm simultaneously ? .....
9. Whether the firm is prepared to execute the job strictly in conformity With the regulations and maintain a high standard of work ? .....
10. Whether the firm is prepared to accept full responsibility for the Work done and is prepared to clarify and controversial issue, If required ? .....
11. Whether the firm is in a position to supply materials to required Specification with proper test certificates if asked for ? .....
12. Whether the firm has an internal quality control system of their Own ? If so, give details .....
13. Qualification and experience of the personnel employed .....

Date .....

**Signature of the authorized signatory  
of the firm with stamp.**

Place .....

Note 1: The recognition of the firm as a repairer shall e for a period of two years, thereafter they shall Apply for renewal of their recognition at least two months before the expiry of the said period.

Note 2: In case the repairer is found indulging in violating the provisions of the Act/Regulations knowingly or unknowingly, the firm shall be blacklisted under Intimation to Chief Inspector or Directors of Boilers of all the States/Union Territories and renewal shall not be done in case.