

**GOVERNMENT OF ASSAM**  
**LABOUR AND EMPLOYMENT DEPARTMENT, ASSAM**

**ORDERS BY THE GOVERNOR**

**NOTIFICATION**

Dated Dispur, 16<sup>th</sup> October, 2016.

**GLR.71/2016/B/20** : The Governor of Assam is pleased to inform that the following Inspecting Authorities have been empanelled for Third Party Inspection and certification of registered boilers. The said agencies have been recognised as Authorized Inspecting Authorities by ministry of commerce and industry (DIPP), Government of India vide letter No. 20/29/2009- Boiler dated 26.4.2016.

Sl.No	Third party inspecting authority
1	M/s Lloyd's Register Asia 63-64, KalpataruAquare, 6 <sup>th</sup> Floor Kondivitalane, off, Andheri -Kurla Road Mumbai-400059
2	M/s BureaVeritas (India) Pvt. Ltd. MarwahCenter, 6 <sup>th</sup> Floor, Opp.Anslands, Estate, K.MarwahMargh Off.saki-Vihar Road, Andheri (East), Mumbai-400059
3	M/s ABS Industrial Verification (India)n Pvt. Limited 10 <sup>th</sup> Floor , Lakhni'sCentrium, Sector 15, Plot No. 27, CBD Belapur (E) Navi Mumbai 4000614
4	M/s TUV India Pvt.Ltd, (TUV Nord Group), 801, Raheja Plaza -1 L.B.S Marg, Ghatkopar (W), Mumbai-400086
5	M/s Intertek India-Pvt. Limited, E-20, Block-B1, Mohan Co-Operative Industrial Estate Mathura Road, New Delhi-110044.

If any boiler owner opts for third party inspection, they may proceed for inspection through the aforesaid empanelled authorities. The owner shall have to follow the procedure as stated Annexure-I, if they opt for third party inspection and certification system.

The owner may also opt for the inspection under the Inspectorate of boilers, Assam, under the provision of The Boilers Act, 1923, Indian Boiler Regulations, 1950 & Assam Boilers Rules 1935, if they desire.

Apparently, the above mentioned subject doesn't involve amendment in any related Rules, Acts. If it is observed in future that, amendment of any Acts or Rules is required to give effect to the notification, it will be done accordingly. The notification will be modified/cancelled accordingly.

This notification will come into force with immediate effect.

Sd/-

Additional Chief Secretary to the  
Government of Assam  
Labour & Employment Department.

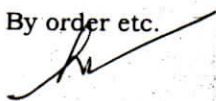
MemoNo.GLR.71/2016/B/20-A

Dated Dispur, 16<sup>th</sup> October, 2016.

**Copy to:-**

1. P.S to Hon'ble Minister, Labour & Employment Department, for kind appraisal of the Hon'ble Minister
2. P.S to Principal Secretary Industries & Commerce Department, for Kind information.
- ✓ 3. The Chief Inspectorate of Boiler, Assam, for information and necessary action.
4. The Deputy Director, Assam Government Press, Bamunimaidam, Guwahati-21 for publication of the Notification in the next issue of the Assam Gazette.

By order etc.

  
Joint Secretary to the Govt. Of Assam,  
Labour and Employment Department.

  
Aokhaw



### Annexure-I

Every boiler owner , who wishes to opt for third party inspection scheme shall follow the procedure shown hereunder-

1. A certificate authorizing the use of the boiler ceases to be in force due to an accident or steaming off of the boiler and its pressure parts or steam pipes , attached thereto , the owner of the boiler shall apply to the concerned Boiler Inspector for renewal thereof for such period as may be prescribed by regulations. In other cases the owner may apply for renewal after inspection by designated competent person as provisioned in sub-section (3) of section 8 or through concerned Boiler Inspector as per his choice.
2. The inspection of the boiler and the boiler components and verification of alteration and addition as per the provisions of the said Act, Rules and Regulation framed thereunder , shall be carried out every year by any of the competent person as defined under clause (cb) of Section-2 of the Boiler Act,1923, recognized from time to time under Regulation 4 J of the Indian Boiler Regulation 1950. The competent person shall follow instructions and guidelines of the Chief Inspector and shall be liable and responsible for any act, omission or commission committed against the regulation framed thereunder.
3. The owner of the boiler will carry out repairs , if necessary , of his boiler, under regulation 392 and 392 A of Indian Boiler Regulations 1950, through a repairer of appropriate class and shall get inspection done of his boiler by competent authority. The repairs , if necessary , of boiler and inspection of boiler shall carry out as per provisions of Indian Boiler Regulations,1950.
4. Material to be used for repair of boiler and testing thereafter shall be as per technical specifications prescribed under Indian Boiler Regulations 1950. Welder deployed for welding during repair of boiler shall possess a valid certificate of appropriate class as prescribed in Chapter -XIII of IBR,1950. Records of inspection , repair, repairer, welder, material test certificates, destructive testing and Non- destructive Testing shall be maintained by the owner of boiler and shall be produced to boiler inspectorate on demand.
5. After satisfactory repairs ; if carried out; and inspection of boiler , owner of the boiler and competent persons shall issue ' Certificate of Boiler' as appended with this notification declaring that the boiler is fit to operate at approved working pressure for a period of 12 (twelve) months from the date of inspection. This scheme shall be called " Third party Inspection " under Boiler Inspectorate. It is an optional provision.
6. The owner of the boiler shall submit the inspection report and Certificate of Boiler in two copies along with challan of renewal inspection fee as prescribed under rules or regulation , within 15 days from the date of inspection to state Boiler Inspectorate as prescribed from time to time . On receipt of inspection report, Certificate and challan, the Assam Boiler Inspectorate shall record certificate and challan in memorandum of Inspection book and then return within fifteen days , one copy of certificate duly acknowledged , along with the Fitness Certificate to the owner of the boiler. At the discretion for the



owner of the boilers, procedure may be completed through off-line means. The process of self-certification of boiler under this scheme shall be deemed to be completed after acknowledgement by Assam Boiler Inspectorate.

7. It will be responsibility of the owner of the boiler to run and maintain his boiler as per provisions of Boiler Act -1923 and regulations/rules framed thereunder . He will also be responsible for any violation of the provisions or accident as per the Boilers Act,1923.
8. The boiler shall be attended compulsorily by qualified /certified boiler attendant(s) and Boiler Operation Engineer(s). as per the Act, Regulations , Rules framed thereunder.
9. The notification shall apply to such boiler/ boiler components having adequate safe guard system for prevention of accident as per Act, Rules, Regulations framed thereunder and these safeguard systems shall have to be certified by the boiler owner and the Competent person.
10. Report of daily chemical analysis of feed and blowdown water should be submitted monthly to Competent person for scrutiny and to the Inspectorate for information.
11. The working pressure of the boiler/ economizer shall not exceed to that as specified in the last certificate issued as per the Act.
12. The security amount for opting for this "Third party Scheme" of Boiler" after applying to the Chief Inspectorate of Boilers of Assam alongwith the challan of Security deposit amounting to Rs.20,000/- (Rupees twenty Thousand ) only.

Any owner of boiler may at any time withdraw from the scheme by applying to the Chief Inspector .the security amount shall be refunded to owner. No interest shall be payable on the security deposit.

**Draft certificate of Boiler/Economiser under scheme of Government of Assam  
"Third Party Inspection of Boiler"**

- 1. Name & Designation of owner :
- 2. Registry number of Boiler/Economiser :
- 3. Type of Boiler/Economiser :
- 4. Boiler / Economiser Rating (M<sup>2</sup>) :
- 5. Place & Year of Manufacture :
- 6. Maximum Continuous Evaporation :
- 7. Situation of Boiler / Economiser :
- 8. Details if repairs carried out :
- 9. Hydraulically tested on : \_\_\_\_\_ to \_\_\_\_\_ kg/cm<sup>2</sup>
- 10. Approved working pressure : \_\_\_\_\_ kg/cm<sup>2</sup>

I have inspected the above Boiler / Economiser as required under notification no. \_\_\_\_\_

Dated, \_\_\_\_\_ of Government of Assam and I hereby certify that the Boiler / Economiser is fit for further use at the approved working pressure, i.e., \_\_\_\_\_ kg/cm<sup>2</sup> for twelve / twenty four (optional for power boiler as per para 6 of the notification) months, i.e., from \_\_\_\_\_ to \_\_\_\_\_

Countersigned by CIB Approved Repairer  
(In case of repairs only)

Signature \_\_\_\_\_  
 Name \_\_\_\_\_  
 Seal \_\_\_\_\_  
 Class of recognition  
& validity \_\_\_\_\_  
 Address \_\_\_\_\_

Signature \_\_\_\_\_  
 Name of CBB Approved  
 Third party \_\_\_\_\_  
 Certificate number  
 issued by the Authority \_\_\_\_\_  
 Issuing Authority Name \_\_\_\_\_  
 Endorsement Number in  
 Assam(if applicable) \_\_\_\_\_  
 Address \_\_\_\_\_  
 Signature \_\_\_\_\_  
 Name of owner under section  
 2(d) of Boilers Act, 1923 \_\_\_\_\_  
 Seal \_\_\_\_\_  
 Address \_\_\_\_\_

Date: \_\_\_\_\_  
Place: \_\_\_\_\_

Acknowledgement

Details of inspection report, certificate & Challan recorded in Memorandum of Inspection book & one copy of certificate returned to owner.

Date: \_\_\_\_\_

Place: \_\_\_\_\_  
Assam

Inspector of Boilers,



**Annexure-III**

From:

Shri/Ms. \_\_\_\_\_

M/S \_\_\_\_\_

\_\_\_\_\_

To,

The Chief Inspector of Boilers, Assam  
Lalmati, Guwahati-29.

Sub: Application for switch over from Third Party Inspection Scheme of Boilers.

Sir,

With reference to notification No. \_\_\_\_\_ dated \_\_\_\_\_  
\_\_\_\_\_ regarding Third Party Inspection Scheme for Boilers, I/We  
Shri/Ms \_\_\_\_\_ son/daughter/wife of  
Shri \_\_\_\_\_ of M/s \_\_\_\_\_  
\_\_\_\_\_ ( Complete name and address of establishment  
/factory where the boiler is installed ) I have opted for Third Party Inspection Scheme  
for Boilers for boiler having registration No. \_\_\_\_\_ under the Boilers  
Act, 1923.

Now, I want to switch over from the Third Party Inspection Scheme of Boiler in  
the interest of my /our company to normal inspections of boiler as provided by  
Inspectorate of Boilers, Assam.

Kindly des-enroll me/ us from the said scheme and also request you to make  
necessary refund of security amount at an early date.

Date:

Place:

Yours faithfully,

Full Name and Signature of Boiler Owner(s)